

Date: Wednesday, 21/05/2008 1:04:56 PM
 User: Linda Lacelle

Process Sheet

OK

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : BRACE ASSEMBLY

Job Number : 05007

Estimate Number : 13326

P.O. Number :

This Issue : 21/05/2008 S.O. No. :

Prsht Rev. : NC

First Issue : / / Type : R & D SM/MED FAB

Previous Run :

Written By : Checked & Approved By : 

Comment : Est Rev:A 08-05-19 new issue DD verified by:

Part Number : D3783045

Drawing Number : PROTO

Project Number :

Drawing Revision : PROTO

Material :

Due Date : 28/05/2008

FOR ENGINEERING USE ONLY

0805.21

Qty: 2 Um: Each

Additional Product

PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1




Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0

D37695

Tube




Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Tube
 batch: B38887  080522 2

3.0

D37651

Clevis




Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Clevis
 batch: B39030  080522 4

4.0

AN513A

Bolt




Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Bolt
 batch: M104936  080521 4

5.0

NAS1149F0563P

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
 Washer
 batch: M108099  080522 8

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Drawing Name: BRACE ASSEMBLY

Job Number: 05007

Part Number: D3783045

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	MS21042L5	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M107464

Handwritten signature

080521

7.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

Handwritten signature

080522

1

8.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Handwritten signature 08-05-29

9.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: _____

Handwritten signature 08-05-29

10.0	QC21	FINAL INSPECTION/W/O RELEASE
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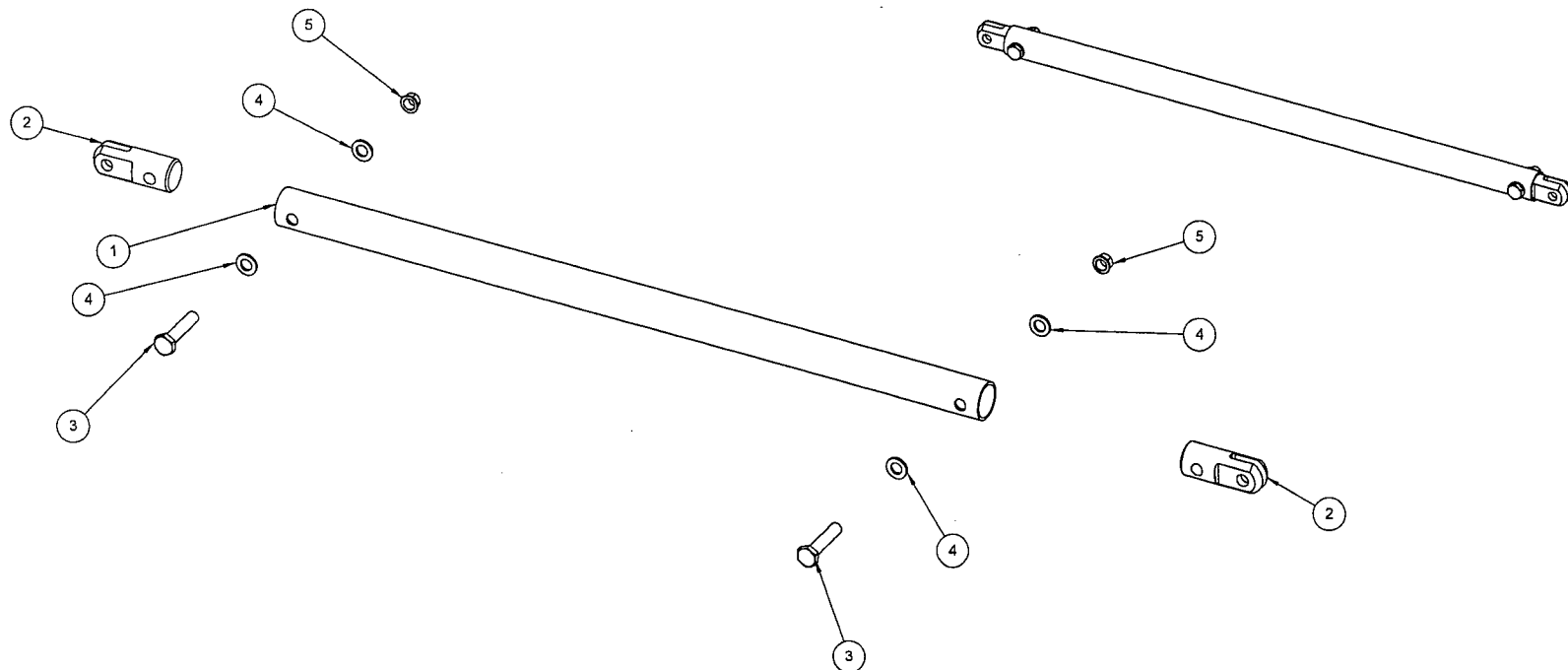
Comment: FINAL INSPECTION/W/O RELEASE

Handwritten signature 0805-27 Prototype

Job Completion



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D3783-045 ANGLE BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149F0563P	WASHER	4
5	MS21042L5	NUT	2

X2

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.62 lbs

PROTOTYPE
 PLEASE RETURN ALL ISSUED
 DATA TO ENGINEERING
 08.05.21 *PCA*

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO. D3783	REV. A
MFG. APPR.			SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BRACE ASSEMBLY	1:1
DATE	08.05.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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